

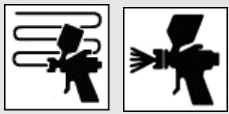
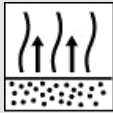





Product: Toucan Basecoat

Features:	Toucan basecoat, which must be re-coated with Toucan Clears, is a system that provides an exceptional optical effect, high durability, resistance to chemicals and lasting gloss.	
Benefits:	<ul style="list-style-type: none"> Excellent Color Matching - Excellent drying Low consumption - Good flow 	
Recommended Use:	For painting passenger and commercial vehicles, trucks, etc.	
Materials for the job:	<ul style="list-style-type: none"> Toucan Basecoat Toucan Reducer 	
Physical properties:	Specific gravity (kg/l): Flash point: Vol.% solids: Coverage (Depending on color): Viscosity (RFU): Gloss: Color: V.O.C. (RTS):	0.940 to 1.26 Closed cup: >15°C (>59°F) Varies 30 -40 µm approx. 7÷9 m ² /l 18s Cup DIN 4 Matt, Semi matt Various 780 g/l (6.5 lbs/gal)
Pretreatment: 	Remove rust from metal areas by sanding or sand blasting then clean surface with Universal Cleaner. Apply fillers and primers.	
Cleaning the equipment:	Washup Thinner T60-4	
Shelf Life:	Under normal storage conditions minimum two years (unopened tins).	
Mixing ratio: 	2 :1 with reducer 100% by vol. Toucan Basecoat 50% by vol. Toucan Reducer 35 Series	
Nozzle size:	Gravity gun: HVLP: 1.3 – 1.4 mm Suction gun: HVLP: 1.6 mm	High pressure: 1.3 – 1.4 mm High pressure: 1.4 – 1.6 mm

Spraying pressure:	HVLP: 2.0 – 3.0 bar (30 – 45 psi) See Info Manufacturer High pressure: 3 - 4 bar (45 - 60 p.s.i.)
Application: Total Re-spray 	Total re-spray: Apply by spray gun 2 ½ to 3 coats using normal spraying motion, observe <i>flash off</i> time of 5 to 15 minutes between coats or until matt. Coat Thickness: 15-25µm (0.6-1.0mil)
Flash-off time: 	10 - 15 min. at 20°C.
Drying: 	15 - 20 min. at 20°C Can be taped after 20 - 45 minutes. To be finished with Toucan Clear coats
Pot life at 20° C:	∞
Remarks:	This system can be used when painting semi-rigid and soft plastics. A flex additive must be mixed with the clear.
Warnings:	Do not pour ready for use product into container with unreduced one.