
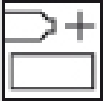




Technical Data Sheet



Body Filler Application

Product: Toucan B200 Body Filler

Features:	<ul style="list-style-type: none"> • Creamy • High Quality Resins • Light weight body filler
Benefits:	<ul style="list-style-type: none"> • Easy to spread and work with • Easy to sand • Easy feather - edging • Tack free
Recommended Use:	For leveling large repaired areas and filling small and large dents. For use on steel only
Materials for the job:	<ul style="list-style-type: none"> • Toucan Body Filler B200 • Cream Hardener • Mixing board and spreader
Physical properties:	<p>Specific gravity (kg/l): 1.17</p> <p>Flash point: 104 Deg F</p> <p>Vol.% solids: -</p> <p>Coverage: -</p> <p>Viscosity: NA</p> <p>Gloss: -</p> <p>Color: White Opaque</p> <p>V.O.C. (RTS): Applied: 0.8 g/l (0.01 lbs/gal)</p>
Pretreatment: 	Remove rust from metal areas by sanding or sand blasting then clean surface with universal cleaner.
Cleaning the equipment:	Lacquer Thinner 60-4
Shelf Life:	Under normal storage conditions minimum two years (unopened tins).
Mixing ratio: Hardener 	<p>Toucan Body Filler B200 100%</p> <p>Cream Hardener 2 – 3%</p>
Application:	Check surface for moisture or contamination before filling. Spread filler using a plastic or metal spreader, using slow, firm strokes, applying in one direction.
Drying time: At 20°	15 to 20 minutes



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Guide Color:	Apply Automotive Art Guide Color by brush, aerosol or charcoal powder application. Refer to guide Color Application.
Sanding: 	Dry sand with 80 - 180 grit. Then guide coat and fine sand with 220/240.
Pot life at 20° C:	Approx. 3 minutes at room temperature.
Warnings:	<p>The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability. Always need tube before squeezing out hardener</p> <p>Too much hardener may result in bleeding or staining.</p> <p>Do not apply on surfaces with contamination or moisture.</p> <p>Do not return unused mixture to can as it will harden remaining contents.</p>