

Technical Data Sheet

C200 Clear

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Features:	It has a higher solid content than normal HS Clears, good resistance to weather good surface hardness and polishing properties. It is crystal clear.					to weathering and yellowing	
Benefits:	Provides high gloss						
benents.	Sprays easily						
Recommended Use:	For painting passenger and commercial vehicles.						
Mixing Ratio:	2:1 Part #						
	100% by vol. Clear			C200			
	50% by vol. Hardener			H306, H307, H308			
Cleaning the Equipment:	Lacquer T	Lacquer Thinner					
Technical Data:	Specific Weight:				8.2 lbs/gal at 20°C (68°F)		
	Flash Point:			31°C (89°F)			
	Solids Vol %:			43%			
		Solids Vol 75:			39%		
	Coverage:			370-410 f²/gal			
	Viscosity (RTS):			16 sec. at 20°C (68°F)			
	Gloss:			High Gloss			
	Color:				Clear		
		V.O.C. Actual:			587 g/l (4.9 lbs/gal)		
		V.O.C. Regulatory:			587 g/l (4.9 lbs/gal)		
	_	V.O.C. Regulatory RTS (less water, less exempts):					
	Applicable Use Category:				Clear Coating		
Air Pressure & Nozzle Size:		Air Pressi	<u>ure</u>	Nozzle Size	2		
	HVLP:	30 psi		1.2-1.4 mm			
	Conventional: 25-30 psi			1.2-1.5 mm			
	For the best overall result, refer to the spray gun manufacturer's recommendations.						
Application:	Flash-off time of 5 minutes at 20°C between coats.						
- T (1111	Coat Thickness: 1.4-1.6 mils 2 coats						
Drying Times:	At 20°C (68°F)	At 20°C (68°F) At 140°			F (60°C)		
	Tack free: 2-5 hours				Tack free: 25-30 minutes		
(-~-)	Assembly: 4-7 hours			Buffing:	Buffing: 4-5 hours		
	To Tape: 9-11 hours Buffing: 10-12 hours						
Pot Life at 20°C (68°F):	3-5 hour						
Hardener Selection Guide:							
Hardener Selection Guide.					Temperature Range		
	Product #	Description	85°F-95°F		0°F-85°F	55°F-70°F	
	H306	Slow	(30°C-35°C)	(2	21°C-30°C)	(12°C-21°C)	
		LSIOW					
		+					
	H307 H308	Medium Fast					

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Remarks:	Humidity affects clear coat components, so the application equipment should be absolutely dry. Close the hardener container immediately after use. Do not use at temperatures lower than +50°F/10°C in this case, dry in spray booth.
Packaging:	Size: 5L, 1L

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