

Technical Data Sheet

## **B200 Body Filler**

Features:	Toucan Refinishes Superlite Body-Filer B200 is made from the highest quality raw materials. This light weight filler is tack free and has a creamy texture so it's easy to spread and sand, making it perfect for steel surfaces of any size.	
Substrates:	Bare Steel, Aluminum, Galvanized, Electrozinc-coated, Polyester surfaces, Epoxy primers	
Mixing Ratio:	Part # 100% by vol. Toucan Body Filler B200 2-3% by vol. Universal Cream Hardener	
Application:	Check surface for moisture or contamination before filling. Spread filler using a plastic or metal spreader, using slow, firm strokes, applying in one direction.	
Drying Times:	At 20°C (68°F) 20 minutes At 60°C (140°F) 5 minutes	
Surface Preparation:	Remove rust from metal areas by sanding or sand blasting then clear surface with universal cleaner	
Sanding:	Dry sand with P 80-180 grit. Then use guide coat and fine sand with P 220-240	
Technical Data:	Specific Weight:	9 lbs/gal at 20°C (68°F)
	Flash Point:	90°F
	Solids Vol %:	85%
	Solids Vol % (RTS):	97%
	Coverage:	
	Viscosity (RTS):	
	Gloss:	Matt
	Color:	Grey
	V.O.C. Actual:	1.58 lbs/gal (190 g/l)
	V.O.C. Regulatory RTS (less water, less exempts):	0.35 lbs/gal (42 g/l)
	Applicable Use Category:	Fillers & Putties
Pot Life at 20°C (68°F):	3-5 minutes once activated	
Remarks:	The use of too much or too little hardener may lead to problems like poor adhesion, soft cure, and poor workability. Too much hardener may result in bleeding or staining. It must be isolated before applying finish coating. Polyester putties will not harden at temperatures under +40°F	
Packaging:	Size: 3 L, 0.75 L	