

Features:		It has a higher solid content than normal HS Clears, good resistance to weathering and yellowing, good surface hardness and polishing properties. It is crystal clear.					
Benefits:	Provides	Provides high gloss Sprays easily					
Recommended Use:	For painting passenger and commercial vehicles.						
Mixing Ratio:	2:1 Part #						
Int.	100% by	vol. Clear		C200			
	50% by vol. Hardener			H306, H307, H308			
Cleaning the Equipment:	Lacquer T	Lacquer Thinner					
Technical Data:	Specific Weight:			8.2 lbs/gal at 20	8.2 lbs/gal at 20°C (68°F)		
	Flash Point:	Flash Point:			31°C (89°F)		
	Solids Vol %:			43%	43%		
	Solids Vol RTS %:			39%	39%		
	Coverage:			370-410 f ² /gal	370-410 f ² /gal		
	Viscosity (R	Viscosity (RTS):			16 sec. at 20°C (68°F)		
	Gloss:			High Gloss	High Gloss		
	Color:	Color:			Clear		
	V.O.C. Actu	V.O.C. Actual:			587 g/l (4.9 lbs/gal)		
	V.O.C. Regu	V.O.C. Regulatory:			587 g/l (4.9 lbs/gal)		
	V.O.C. Regu	V.O.C. Regulatory RTS (less water, less exempts):			590 g/l (4.9 lbs/gal)		
	Applicable Use Category:			Clear Coating			
Air Pressure & Nozzle Size:		Air Pressure	<u>e No</u>	zzle Size			
	HVLP:	25-30 psi	1.2	2-1.4 mm			
	Conventiona	l: 25-30 psi	1.2	2-1.5 mm			
	For the b	est overall result, re	efer to the spray g	un manufacturer's recom	mendations.		
Application:		<i>Flash-off</i> time of 5 minutes at 20°C between coats. Coat Thickness: 1.4-1.6 mils 2 wet or full coats					
Drying Times:				At 140°F (60°C)			
				Tack-free: 25-30 minutes			
(-~-)	Assembly: 4-7			Buffing: 4-5 hours			
	To Tape: 9-11 hours Buffing: 10-12 hours						
Pot Life at 20°C (68°F):	3-5 hour	S					
Hardener Selection Guide:		Temperature Range					
	Product #	Description	85°F-95°F	70°F-85°F	55°F-70°F		
			(30°C-35°C)	(21°C-30°C)	(12°C-21°C)		
	H306	Slow	((· · · · · · · · · · · · · · · · · · ·		
	H307	Medium					
	H308	Fast					



Remarks:	Humidity affects clear coat components, so the application equipment should be absolutely dry. Close the hardener container immediately after use. Do not use at temperatures lower than +50°F/10°C. In this case, dry in the spray booth.
Packaging:	Size: 5L, 1L