

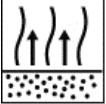



Features:	It is a 4:1 mixing ratio, very versatile clear coat that can be used for spot, panel, and overall repair. It's easy to spray and apply with a high gloss and fast drying.																												
Benefits:	Provides high gloss Sprays easily Dries quickly																												
Recommended Use:	For painting passenger and commercial vehicles. It can be used for spot, panel, and overall repairs.																												
Mixing Ratio:		<b>4:1</b> <b>100%</b> by vol. Toucan Clear <b>25%</b> by vol. Toucan Hardener	<b>Part #</b> C400 H406, H407, H408																										
Cleaning the Equipment:	Lacquer Thinner																												
Technical Data:	Specific Weight: 7.7 lbs/gal at 20°C (68°F) Flash Point: 19°C (67°F) Solids Vol %: 38% Solids Vol RTS %: 40% Coverage: 360-400 ft <sup>2</sup> /gal Viscosity (RTS): 15 sec. at 20°C (68°F) Gloss: High Gloss Color: Clear V.O.C. Actual: 603 g/l (5.0 lbs/gal) V.O.C. Regulatory: 603 g/l (5.0 lbs/gal) V.O.C. Regulatory RTS (less water, less exempts): 518 g/l (4.3 lbs/gal) Applicable Use Category: Clear Coating																												
Air Pressure & Nozzle Size:		<b>Air Pressure</b>	<b>Nozzle Size</b>																										
		<b>HVLP:</b> 25-30 psi	1.2-1.4 mm																										
		<b>Conventional:</b> 30-45 psi	1.2-1.4 mm																										
	For the best overall result, refer to the spray gun manufacturer's recommendations.																												
Application:	 	<b>Flash-off</b> time of 3-5 minutes at 20°C between coats.  <b>Coat Thickness:</b> 2.0-2.2 mils 2 wet or full coats																											
Drying Times:		At 20°C (68°F) <b>Tack free:</b> 3.5-4 hours <b>Assembly:</b> 5-6 hours <b>To Tape:</b> 8 hours <b>Buffing:</b> 8 hours	<b>Force Drying:</b> Bake at 140°F (60°C) for 20-30 minutes. Clear may be wet sanded and buffed after 1-hour cool down time.																										
Pot Life at 20°C (68°F):	4 hours																												
Hardener Selection Guide:	<table border="1"> <thead> <tr> <th colspan="2"></th> <th colspan="3">Temperature Range</th> </tr> <tr> <th>Product #</th> <th>Description</th> <th>85°F-95°F (30°C-35°C)</th> <th>70°F-85°F (21°C-30°C)</th> <th>55°F-70°F (12°C-21°C)</th> </tr> </thead> <tbody> <tr> <td>H406</td> <td>Slow</td> <td style="background-color: red;"></td> <td></td> <td></td> </tr> <tr> <td>H407</td> <td>Medium</td> <td></td> <td style="background-color: green;"></td> <td></td> </tr> <tr> <td>H408</td> <td>Fast</td> <td></td> <td></td> <td style="background-color: blue;"></td> </tr> </tbody> </table>						Temperature Range			Product #	Description	85°F-95°F (30°C-35°C)	70°F-85°F (21°C-30°C)	55°F-70°F (12°C-21°C)	H406	Slow				H407	Medium				H408	Fast			
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# Technical Data Sheet

# C400 Clear

Remarks:	Clear may be recoated after a 24-hour period. Clear must be sanded before recoating. It is important to test the compatibility of the product with your paint system.
Packaging:	Size: 1 Gal