
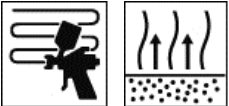



Features:	It's a 4:1 mixing ratio 2.1 VOC Clearcoat that is versatile and can be used for spot, panel, and overall repair. It's easy to spray and apply with a high gloss and fast drying.										
Benefits:	Provides high gloss Sprays easily Dries quickly										
Recommended Use:	For painting passenger and commercial vehicles. It can be used for spot, panel, and overall repairs.										
Mixing Ratio:	 <p><b>4:1</b> <b>100%</b> by vol. Toucan LV Clear <b>25%</b> by vol. Toucan LV Hardener</p>	<p><b>Part #</b> C401 H416, H417, H418</p>									
Cleaning the Equipment:	Lacquer Thinner										
Technical Data:	<p>Specific Weight: 1.12 kg/l at 20°C (68°F) Flash Point: 63°F Solids Vol RTS %: 36% Coverage: 10 m<sup>2</sup>/L/50 µm (2.0 mil) Viscosity DIN CUP 4mm/20°C: Air spray(sec) 17-18 Gloss: High Gloss Color: Clear V.O.C Actual: 155 g/l (1.29 lbs/gal) V.O.C Regulatory: 361 g/l (3.01 lbs/gal) V.O.C. Regulatory RTS (less water, less exempts): 250 g/l (2.09 lbs/gal) Applicable Use Category: Clear Coating</p>										
Air Pressure & Nozzle Size:	<table border="0"> <thead> <tr> <th></th> <th style="text-align: center;"><u>Air Pressure</u></th> <th style="text-align: center;"><u>Nozzle Size</u></th> </tr> </thead> <tbody> <tr> <td><b>HVLP:</b></td> <td style="text-align: center;">25-30 psi</td> <td style="text-align: center;">1.2-1.4 mm</td> </tr> <tr> <td><b>Conventional:</b></td> <td style="text-align: center;">30-45 psi</td> <td style="text-align: center;">1.2-1.4 mm</td> </tr> </tbody> </table> <p>For the best overall result, refer to the spray gun manufacturer's recommendations.</p>			<u>Air Pressure</u>	<u>Nozzle Size</u>	<b>HVLP:</b>	25-30 psi	1.2-1.4 mm	<b>Conventional:</b>	30-45 psi	1.2-1.4 mm
	<u>Air Pressure</u>	<u>Nozzle Size</u>									
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Application:	 <p><b>Flash-off</b> time of 10-15 minutes at 20°C between coats.</p> <p><b>Coat Thickness:</b> 2.0-2.2 mils 2 full coats</p>										
Drying Times:	 <p>At 20°C (68°F) <b>Buffing:</b> 3-6 hours <b>Sanding:</b> 3-6 hours <b>To Deliver:</b> 3-4 hours</p>	<p><b>Force Drying:</b> Let the last coat flash for 20 min. Bake at 140°F (60°C) for 40 minutes. Clear may be wet sanded and buffed after 1-hour cool down time.</p>									
Pot Life at 20°C (68°F):	3-4 hours										



# Technical Data Sheet

# C401 Clear

Hardener Selection Guide:	<b>Temperature Range</b>			
	Product #	Description	85°F-95°F (30°C-35°C)	70°F-85°F (21°C-30°C)
	H416	Slow		
	H417	Medium		
	H418	Fast		
Remarks:	Clear may be recoated after a 24-hours. Clear must be sanded before recoating. It is important to test the compatibility of the product with your paint system.			
Packaging:	Size: 1 Gal			