

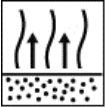



Features:	It is a 4:1 mixing ratio, very fast drying, high gloss clear coat that is ideal for spot repairs as well as panel repairs. It's easy to spray and apply with a high gloss and fast drying.																												
Benefits:	Provides high gloss Sprays easily Dries quickly																												
Recommended Use:	For painting passenger and commercial vehicles. It is recommended for spot and panel repairs.																												
Mixing Ratio:		4:1 100% by vol. Toucan Rapid Clear 25% by vol. Toucan Hardener	Part # C405 H406, H407, H408																										
Cleaning the Equipment:	Lacquer Thinner																												
Technical Data:	Specific Weight: 6.8 lbs/gal at 20°C (68°F) Flash Point: 19°C (67°F) Solids Vol %: 38% Solids Vol RTS %: 40% Coverage: 360-400 ft ² /gal Viscosity (RTS): 13 sec. at 20°C (68°F) Gloss: High Gloss Color: Clear V.O.C. Actual: 251 g/l (2.1 lbs/gal) V.O.C. Regulatory: 427 g/l (3.6 lbs/gal) V.O.C. Regulatory RTS (less water, less exempts): 412 g/l (3.4 lbs/gal) Applicable Use Category: Clear Coating																												
Air Pressure & Nozzle Size:	<table border="1"> <thead> <tr> <th></th> <th><u>Air Pressure</u></th> <th><u>Nozzle Size</u></th> </tr> </thead> <tbody> <tr> <td>HVLP:</td> <td>21-25 psi</td> <td>1.2-1.4 mm</td> </tr> <tr> <td>Conventional:</td> <td>25-35 psi</td> <td>1.2-1.4 mm</td> </tr> </tbody> </table>			<u>Air Pressure</u>	<u>Nozzle Size</u>	HVLP:	21-25 psi	1.2-1.4 mm	Conventional:	25-35 psi	1.2-1.4 mm	<p>For the best overall result, refer to the spray gun manufacturer's recommendations.</p>																	
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Application:	 	<p>Flash-off time of 3-5 minutes at 20°C between coats.</p> <p>Coat Thickness: 2.0-2.2 mils 2 wet or full coats</p>																											
Drying Times:		At 20°C (68°F) Tack free: 45 mins - 1 hr 15min Assembly: 1 hr 15min – 1 hr 45 min To Tape: 2 hr 30 min – 3 hrs Buffing: 2 hr 30 min – 3 hrs	Force Drying: Bake at 140°F (60°C) for 15-20 minutes. Clear may be wet sanded and buffed after 1-hour cool down time.																										
Pot Life at 20°C (68°F):	4 hours																												
Hardener Selection Guide:	<table border="1"> <thead> <tr> <th colspan="2"></th> <th colspan="3">Temperature Range</th> </tr> <tr> <th>Product #</th> <th>Description</th> <th>85°F-95°F (30°C-35°C)</th> <th>70°F-85°F (21°C-30°C)</th> <th>55°F-70°F (12°C-21°C)</th> </tr> </thead> <tbody> <tr> <td>H406</td> <td>Slow</td> <td style="background-color: red;"></td> <td></td> <td></td> </tr> <tr> <td>H407</td> <td>Medium</td> <td></td> <td style="background-color: green;"></td> <td></td> </tr> <tr> <td>H408</td> <td>Fast</td> <td></td> <td></td> <td style="background-color: blue;"></td> </tr> </tbody> </table>						Temperature Range			Product #	Description	85°F-95°F (30°C-35°C)	70°F-85°F (21°C-30°C)	55°F-70°F (12°C-21°C)	H406	Slow				H407	Medium				H408	Fast			
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Technical Data Sheet

C405 Rapid Clear

Remarks:	Due to extremely short drying time, this clear is ideal for parts, small panels, or spot repairs and is not recommended for complete car refinishing. Clear may be recoated after 24 hours. Clear must be sanded before recoating. It is important to test the compatibility of the product with your paint system.
Packaging:	Size: 1 Gal