
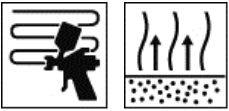




Features:	Toucan LP40 White Lacquer Primer is a high-quality single-component primer surfacer that dries quickly and has good sanding and filling properties. It may be used under acrylic lacquers, acrylic enamels, alkyd enamels, urethane enamels, and basecoat/clearcoat systems.										
Substrates:	Coat large bare metal, steel, and aluminium areas with proper self-etching sealer Recommended substrate temperatures: 50°F - 100°F										
Mixing Ratio:	 <p><b>1:1</b> 1 Part Toucan Lacquer Primer 1 ½ Parts of by Vol. Lacquer Thinner</p>	<p><b>Part #</b> LP40</p>									
Surface Preparation:	Clean with a universal cleaner, sand the surface to promote adhesion, and clean again with a Universal Cleaner.										
Technical Data:	<p>Specific Weight:</p> <p>Flash Point: Closed cup: 7°C (44.6°F)</p> <p>Solids Vol %:</p> <p>Coverage:</p> <p>Viscosity: Full-bodied</p> <p>Gloss: Matt</p> <p>Color: White</p> <p>V.O.C.: 540 g/l (4.5 lbs/gal)</p> <p>Applicable Use Category: Primer</p>										
Air Pressure & Nozzle Size:	<table border="0"> <thead> <tr> <th></th> <th style="text-align: center;"><u>Air Pressure</u></th> <th style="text-align: center;"><u>Nozzle Size</u></th> </tr> </thead> <tbody> <tr> <td><b>HVLP:</b></td> <td style="text-align: center;">6-10 psi (0.4-0.6 bar)</td> <td style="text-align: center;">1.6-2.0 mm</td> </tr> <tr> <td><b>Conventional:</b></td> <td style="text-align: center;">45-55 psi (3.0-3.8 bar)</td> <td style="text-align: center;">1.4-1.6 mm</td> </tr> </tbody> </table> <p>For the best overall result, refer to the spray gun manufacturer's recommendations.</p>			<u>Air Pressure</u>	<u>Nozzle Size</u>	<b>HVLP:</b>	6-10 psi (0.4-0.6 bar)	1.6-2.0 mm	<b>Conventional:</b>	45-55 psi (3.0-3.8 bar)	1.4-1.6 mm
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Application:	 <p><b>Flash-off</b> time of 5-15 minutes at 20°C (68°F) between coats.</p> <p><b>2-3 Medium coats</b> of LP40, allowing each coat to flash to a dull appearance before applying the next coat. For best result force dry or allow to air dry for one hour before sanding.</p>										
Drying Times:	 <p>At 20°C (68°F) 1 hour At 60°C (140°F) 30 minutes</p>										
Pot Life at 75°F:	30 -60 minutes										
Sanding:	 <p>P400-P500 wet by hand P320-P400 Orbital sander</p>										
Remarks:	As primer filler on flexible plastics, always use a flexing agent to make it flexible. Use directly on to TPA thermoplastic acrylics, galvanized sheet, or aluminum may result in cracking, lifting, blistering										
Packaging:	Size: 1 Gal, 1 Qt										