
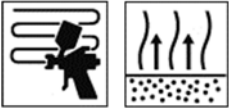



Features:	It's a 4:1 mixing ratio 2.1 VOC Clearcoat that is versatile and can be used for spot, panel, and overall repair. It's easy to spray and apply with a high gloss and fast drying.																					
Benefits:	Provides high gloss Sprays easily Dries quickly																					
Recommended Use:	For painting passenger and commercial vehicles. It can be used for spot, panel, and overall repairs.																					
Mixing Ratio: 	<b>4:1</b> <b>100%</b> by vol. Toucan LV Clear <b>25%</b> by vol. Toucan LV Hardener	<b>Part #</b> C401 H416, H417, H418																				
Cleaning the Equipment:	Lacquer Thinner																					
Technical Data:	<table border="0"> <tr> <td>Specific Weight:</td> <td>1.12 kg/l at 20°C (68°F)</td> </tr> <tr> <td>Flash Point:</td> <td>63°F</td> </tr> <tr> <td>Solids Vol RTS %:</td> <td>36%</td> </tr> <tr> <td>Coverage:</td> <td>10 m<sup>2</sup>/L/50 µm (2.0 mil)</td> </tr> <tr> <td>Viscosity DIN CUP 4mm/20°C:</td> <td>Air spray(sec) 17-18</td> </tr> <tr> <td>Gloss:</td> <td>High Gloss</td> </tr> <tr> <td>Color:</td> <td>Clear</td> </tr> <tr> <td>V.O.C Actual (as packaged):</td> <td>148 g/l (1.2 lbs/gal)</td> </tr> <tr> <td>V.O.C Regulatory (as packaged):</td> <td>326 g/l (2.7 lbs/gal)</td> </tr> <tr> <td>Applicable Use Category:</td> <td>Clear Coating</td> </tr> </table>		Specific Weight:	1.12 kg/l at 20°C (68°F)	Flash Point:	63°F	Solids Vol RTS %:	36%	Coverage:	10 m <sup>2</sup> /L/50 µm (2.0 mil)	Viscosity DIN CUP 4mm/20°C:	Air spray(sec) 17-18	Gloss:	High Gloss	Color:	Clear	V.O.C Actual (as packaged):	148 g/l (1.2 lbs/gal)	V.O.C Regulatory (as packaged):	326 g/l (2.7 lbs/gal)	Applicable Use Category:	Clear Coating
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Application: 	<p><b>Flash-off</b> time of 10-15 minutes at 20°C between coats.</p> <p><b>Coat Thickness:</b> 2.0-2.2 mils    2 full coats</p>																					
Drying Times: 	At 20°C (68°F) <b>Buffing:</b> 3-6 hours <b>Sanding:</b> 3-6 hours <b>To Deliver:</b> 3-4 hours	<b>Force Drying:</b> Let the last coat flash for 20 min. Bake at 140°F (60°C) for 40 minutes. Clear may be wet sanded and buffed after 1-hour cool down time.																				
Pot Life at 20°C (68°F):	3-4 hours																					



# Technical Data Sheet

# C401 Clear

Hardener Selection Guide:	<b>Temperature Range</b>			
	Product #	Description	85°F-95°F (30°C-35°C)	70°F-85°F (21°C-30°C)
	H416	Slow		
	H417	Medium		
	H418	Fast		
Remarks:	Clear may be recoated after a 24-hours. Clear must be sanded before recoating. It is important to test the compatibility of the product with your paint system.			
Packaging:	Size: 1 Gal			
VOC Data:		<b>VOC Actual RTS</b>	<b>VOC Regulatory RTS</b>	
	<b>Volume Ratio:</b>	4:1	4:1	
	<b>C401 : H416</b>	125 g/l (1.0 lbs/gal)	250 g/l (2.1 lbs/gal)	
	<b>C401 : H417</b>	119 g/l (1.0 lbs/gal)	241 g/l (2.0 lbs/gal)	