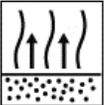


Features:	C204 is a two-component clearcoat that delivers a smooth, high-gloss, scratch-resistant finish with excellent durability using just two coats. Its viscosity can be adjusted with up to 10% Universal Reducer to improve spray ability and flow, allowing for a consistent, even application. Designed for professional automotive refinishing, it provides reliable performance and is available in 1-liter and 4-liter cans to suit both small repairs and larger projects.										
Benefits:	Scratch Resistant Efficient Easy to Use Viscosity can be controlled by adding up to 10% Reducer										
Recommended Use:	For painting passenger and commercial vehicles.										
Mixing Ratio: 	<b>2:1 + 10%</b> <b>100%</b> by vol. Clear <b>50%</b> by vol. Hardener <b>10%</b> by vol. Reducer	<b>Part #</b> C204 H327, H328 Universal Reducer									
Cleaning the Equipment:	Lacquer Thinner										
Technical Data:	Specific Weight: 0.990 – 1,010.0 Flash Point: 26°C (79°F) Solids Vol %: 55.9% Solids Vol RTS %: 55.0% Coverage: ~7 m <sup>2</sup> /L (71.3 sq ft/US qt) Viscosity (RTS): 28-22 sec. DIN Flow Cup 4 mm Gloss: High Gloss Color: Clear V.O.C. Actual: 454 g/l (3.8 lbs/gal) V.O.C. Regulatory: 454 g/l (3.8 lbs/gal) V.O.C. Regulatory RTS (less water, less exempts): 528 g/l (4.4 lbs/gal) Applicable Use Category: Clear Coating										
Air Pressure & Nozzle Size:	<table border="0" style="width: 100%;"> <thead> <tr> <th></th> <th style="text-align: center;"><u>Air Pressure</u></th> <th style="text-align: center;"><u>Nozzle Size</u></th> </tr> </thead> <tbody> <tr> <td><b>HVLP:</b></td> <td style="text-align: center;">25-28 PSI (1.7-2.0 bar)</td> <td style="text-align: center;">1.2-1.4 mm</td> </tr> <tr> <td><b>Conventional:</b></td> <td style="text-align: center;">30-45 PSI (2.1-3.1 Bar)</td> <td style="text-align: center;">1.2-1.4mm</td> </tr> </tbody> </table> <p style="text-align: center;">For the best overall result, refer to the spray gun manufacturer's recommendations.</p>			<u>Air Pressure</u>	<u>Nozzle Size</u>	<b>HVLP:</b>	25-28 PSI (1.7-2.0 bar)	1.2-1.4 mm	<b>Conventional:</b>	30-45 PSI (2.1-3.1 Bar)	1.2-1.4mm
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<b>Conventional:</b>	30-45 PSI (2.1-3.1 Bar)	1.2-1.4mm									
Application:  	<p><b>Flash-off</b> time of 5-10 minutes between coats at 20°C (68°F) and 65% relative humidity.</p> <p><b>Coat Thickness:</b> 10-15 µm (0.39–0.59 mils) per coat</p> <p><b>Apply:</b> 2-3 full coats</p>										
Drying Times: 	At 20°C (68°F) <b>Tack-free:</b> 40 min <b>Assembly:</b> 5 hours <b>To Recoat:</b> 12 hours	<b>Force Drying:</b> Bake at 60°C (140°F) for 30 minutes. Clear may be wet sanded and buffed after 1-hour cool down time.									
Pot Life at 20°C (68°F):	6 hours										



# Technical Data Sheet

# C204 Clear

Hardener Selection Guide:			<b>Temperature Range</b>	
	Product #	Description	70°F-95°F (21°C-35°C)	55°F-70°F (12°C-21°C)
	H326	Slow		
	H327	Normal		
	H328	Fast		
Remarks:	Humidity can negatively affect clear coat components; therefore, all application equipment must be completely dry. Close the hardener container immediately after use to prevent moisture contamination. Do not apply at temperatures below +50°F (10°C). If application under cooler conditions is unavoidable, drying must be carried out in a spray booth.			
Packaging and shelf life:	Sizes: 4L, 1L Shelf life: Under normal storage conditions, a minimum of four years (unopened tins).			